

DART AEROSPACE LTD		Work Order:	41916
Description: Bushing		Part Number:	PB67-43001-207
Inspection Dwg: B674300/Rev: B1		Page 1 of 1	

## FIRST ARTICLE INSPECTION CHECKLIST

**x**

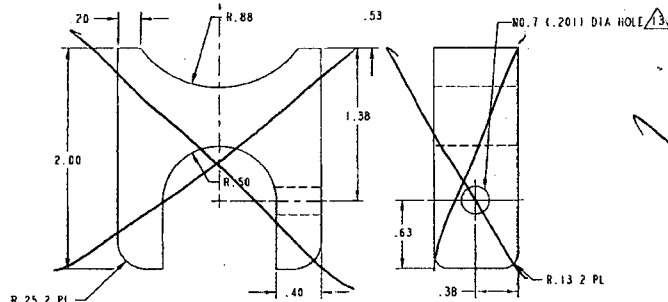
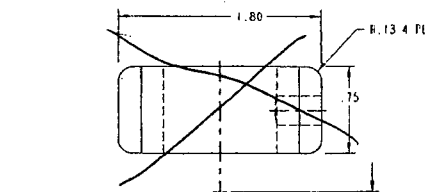
出

[illegible]

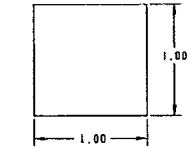
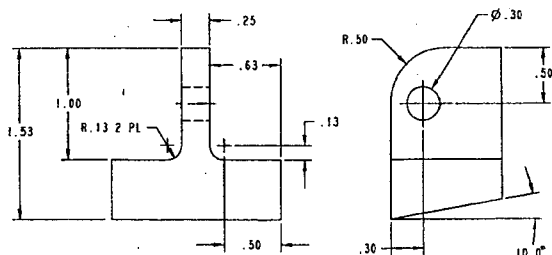
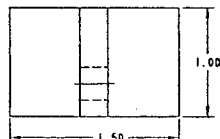
Measured by: <i>mmk</i>	Audited by: <i>mmk</i>	Prototype Approval: <i>mmk</i>
Date: <i>08/09/19</i>	Date: <i>08/09/19</i>	Date: <i>08/09/19</i>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

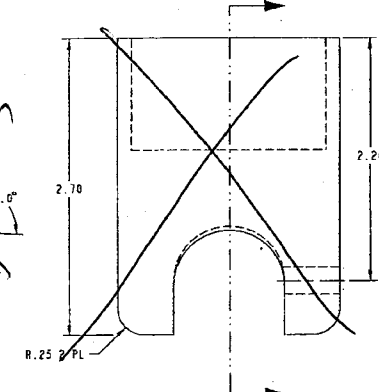
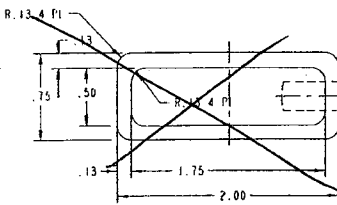
RELEASED  
# 06-01-50



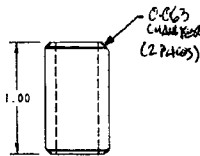
① -217 CONTOURED DETENT CLIP  
JLM  
MATL: 6061-T6, 00-A-200/8  
SCALE 2.000  
**SUPERCEDED BY**  
**D3440-5**



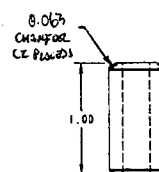
② -223 SQUARE CAP  
MATL: .125 THK, 6061-T6  
WW-T-700/6  
SCALE 2.000



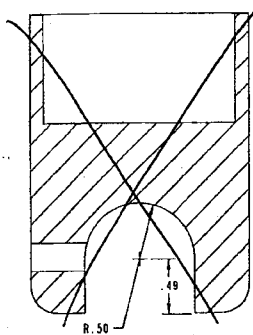
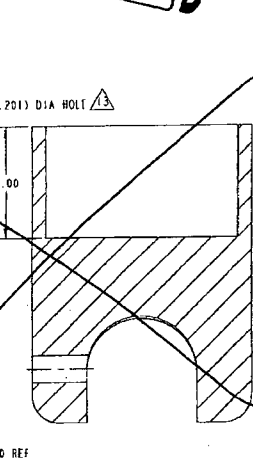
① -221 DETENT CLIP  
JLM  
MATL: 6061-T6, 00-A-200/8  
SCALE 2.000  
**SUPERCEDED BY**  
**REPLACED**  
**By D3440-1**



④ -227 BUSHING  
MATL: .563 OD X .094 WALL, 6061-T6  
WW-T-700/6  
SCALE 2.000



③ -225 BUSHING  
MATL: .500 OD X .125 WALL, 6061-T6  
WW-T-700/6  
SCALE 2.000



SECTION J-J  
SCALE 2.000

PREMIER AVIATION, INC.			
3901 Aviation Parkway, Grand Prairie, Texas 75052			
DATE	CODE	PRINT NO.	REV.
D105UV8		B67-43001	B
SHEET	18	OF	45

ORIGINAL

① -219 ANGLED MALE EYE  
MATL: 6061-T6, 00-A-200/8  
SCALE 2.000

SHOP COPY  
RETURN TO  
ENGINEERING

UNCONTROLLED COPY  
SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 47110

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Tuesday, 09/09/2008 1:06:11 PM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 41916

Part Number: PB6743001227

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/23 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



UMF 08-09-22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Tuesday, 09/09/2008 1:06:11 PM  
User: Julie Lecocq

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	BUSHING
<b>Job Number</b> :	41916		
<b>Estimate Number</b> :	13453		
<b>P.O. Number</b> :		<b>Part Number</b> :	PB6743001227
<b>This Issue</b> :	09/09/2008	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	B6743001 P.18
<b>First Issue</b> :	//	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	40273	<b>Drawing Revision</b> :	B1
	<b>Type</b> :	<b>Material</b> :	
	SMALL / MED FAB	<b>Due Date</b> :	15/09/2008
<b>Written By</b> :		<b>Qty:</b>	16
		<b>Um:</b>	Each
<b>Checked &amp; Approved By</b> :	<u>JULIE LECOCQ</u>		
<b>Comment</b> :	Est Rev:A 08-06-26 new issue EC verified by:DD		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	M6061T6R0625	6061-T6 Round Bar .625"
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**Comment:** Qty.: 0.1050 f(s)/Unit Total : 1.6800 f(s)

6061T6 round bar .625"

BATCH: M108548

mwf 08/09/19

(14)

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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**Comment:** 1-TURN AS PER FOLIO FA568 & DWG B67-43001

FOLIO REV: 3

DWG REV: B1

2-DEBURR AS REQUIRED

mwf 08/09/19

(16)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

mwf 08/09/19

(16)

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

mwf 08/09/19

(16)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: ST 129

SS 08/09/22 x6